

## Superplasticiser - high performance superplasticising admixture

### Uses

- To provide excellent acceleration of strength gain at early ages and major increases in strength at all ages by significantly reducing water demand in a concrete mix.
- Particularly suitable for precast concrete and other high early strength requirements.
- To significantly improve the workability of site mixed and precast concrete without increasing water demand.
- To provide improved durability by increasing ultimate strengths and reducing concrete permeability.

### Advantages

- Major increases in strength at early ages without increased cement contents are of particular benefit in precast concrete, allowing earlier stripping times.
- Makes possible major reductions in water:cement ratio which allow the production of high strength concrete without excessive cement contents.
- Use in production of flowing concrete permits easier construction with quicker placing and compaction and reduced labour costs without increasing water content.
- Increased workability levels are maintained for longer than with ordinary sulphonated melamine admixtures.
- Improved cohesion and particle dispersion minimises segregation and bleeding and improves pumpability.
- Chloride free, safe for use in prestressed and reinforced concrete.

### Standards compliance

Conplast SP430 conforms with BS 5075, BS:EN 934-2 and with ASTM C494 as Type A and Type F depending on dosage used.

### Description

Conplast SP430 is a chloride free, superplasticising admixture based on selected sulphonated naphthalene polymers. It is supplied as a brown solution which instantly disperses in water.

Conplast SP430 disperses the fine particles in the concrete mix, enabling the water content of the concrete to perform more effectively. The very high levels of water reduction possible allow major increases in strength to be obtained.

### Technical support

Fosroc provides a technical advisory service for on-site assistance and advice on admixture selection, evaluation trials and dispensing equipment. Technical data and guidance can be provided for admixtures and other products for use with fresh and hardened concrete.

### Dosage Guideline

The optimum dosage of Conplast SP430 to meet specific requirements should always be determined by trial mixes using the materials and conditions that will be experienced in use.

Normal concrete dosage range is between 0.2 to 2% by weight of cement or cementitious materials including PFA, GGBFS & microsilica. Dosage can further be used up to 3.0% by weight of cement or for high performance concrete. Contact Fosroc technical department for advice.

### Use at other dosages

Dosages outside the above dosage guidelines can be used to meet particular concrete mix requirements. Please contact Fosroc for advice in such cases.

### Effects of overdosing

An overdose of double the amount of Conplast SP430 will result in an increase in retardation as compared to that normally obtained. Provided that adequate curing is maintained, the ultimate strength of the concrete will not be impaired by increased retardation and will generally be increased. The effects of overdosing will be further increased if sulphate resisting cement or cement replacement materials are used.

### Typical Properties

<b>Appearance</b>	: Brown liquid
<b>Specific gravity</b>	: 1.18 ±0.03 @ 25°C
<b>Chloride content</b>	: Nil to BS 5075 / BS:EN934

### Instructions for use

#### Mix design

Where the main requirement is to improve strengths, initial trials should be made with normal concrete mix designs. The addition of the admixture will allow the removal of water from the mix whilst maintaining workability. After initial trials, minor modifications to the overall mix design may be made to optimise performance.

# Fosroc® Conplast® SP430

Where the main requirement is to provide high workability concrete, the mix design should be one suitable for use as a pump mix. Advice on mix design for flowing concrete is available from Fosroc.

## Compatibility

Conplast SP430 is compatible with other Fosroc admixtures used in the same concrete mix. All admixtures should be added to the concrete separately and must not be premixed together prior to addition. The resultant properties of concrete containing more than one admixture should be assessed by trial mixes.

Conplast SP430 is suitable for use with all types of Portland cements, SRC cements and cement replacement materials such as PFA, GGBFS and microsilica.

The use of a combination of admixtures in the same concrete mix and or cement replacements may alter the setting time. Trials should always be conducted to determine such setting times.

## Dispensing

The correct quantity of Conplast SP430 should be measured by means of a recommended dispenser. Normally, the admixture should then be added to the concrete with the mixing water to obtain the best results. Where high workability concrete is required from normal workability concrete delivered to site, Conplast SP430 may also be added to concrete direct into a readymix truck. Full blending of the admixture and the concrete should be ensured by mixing at high speed for a period of at least two minutes.

Contact Fosroc for advice regarding suitable equipment and its installation.

## Storage

Conplast SP430 has a minimum shelf life of 12 months provided the temperature is kept within the range of 5°C to 50°C. Should the temperature of the product fall outside this range contact Fosroc for advice.

Freezing point: Approximately -2°C

## Packaging

---

Conplast SP430

---

210 litre drum, 1000 litre totes or bulk

---

For larger users, storage tanks can be supplied.

## Precautions

### Health and safety

Conplast SP430 does not fall into the hazard classifications of current regulations. However, it should not be swallowed or allowed to come into contact with skin and eyes.

Suitable protective gloves and goggles should be worn.

Splashes on the skin should be removed with water. In case of contact with eyes rinse immediately with plenty of water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting.

For further information consult the Material Safety Data Sheet available for this product.

### Fire

Conplast SP430 is water based and non-flammable.

### Cleaning and disposal

Spillages of Conplast SP430 should be absorbed onto sand, earth or vermiculite and transferred to suitable containers. Remnants should be hosed down with large quantities of water.

The disposal of excess or waste material should be carried out in accordance with local legislation under the guidance of the local waste regulatory authority.

## Additional information

Conplast SP430 was previously known as Conplast 430.

® Denotes the trademark of Fosroc International Limited



## Al Gurg Fosroc LLC

Post Box 657, Dubai  
United Arab Emirates

[www.fosroc.com](http://www.fosroc.com)

## Important note

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service. All Fosroc datasheets are updated on a regular basis. It is the user's responsibility to obtain the latest version.

### Head Office

telephone: (+9714) 2039699

fax: (+9714) 2859649

email: [agf@fosroc.com](mailto:agf@fosroc.com)

### Regional offices

Abu Dhabi, Al Gurg Fosroc  
Bahrain, YBA Kanoo  
Kuwait, Boodai  
Oman, Al Amana

telephone: 673 1779  
telephone: 17738200  
telephone: 4817618  
telephone: 24815080

fax: 673 1449  
fax: 17732828  
fax: 4832124  
fax: 24817554

email: [abudhabi@fosroc.com](mailto:abudhabi@fosroc.com)  
email: [bahrain@fosroc.com](mailto:bahrain@fosroc.com)  
email: [kuwait@fosroc.com](mailto:kuwait@fosroc.com)  
email: [oman@fosroc.com](mailto:oman@fosroc.com)

